

CONTENTS OF WELDING SOFTWARE Z113218

Mode	Process	Procedure	Wire Size	Wire Type	Gas Type	ArcControl
10	GMAW	CV	1.0	Steel	CO ₂	Pinch
11	GMAW	CV	1.0	Steel	Argon CO ₂	Pinch
12	GMAW-P	Pulse	1.0	Steel	Argon CO ₂	UltimArc
13	GMAW-RA	Pulse - RapidArc	1.0	Steel	Argon CO ₂	UltimArc
14	GMAW	CV	0.9	Steel	CO ₂	Pinch
15	GMAW	CV	0.9	Steel	Argon CO ₂	Pinch
16	GMAW-P	Pulse	0.9	Steel	Argon CO ₂	UltimArc
17	GMAW-RA	Pulse - RapidArc	0.9	Steel	Argon CO ₂	UltimArc
18	GMAW-RA	Pulse - RapidArc	1.2	Steel	Argon CO ₂	UltimArc
20	GMAW	CV	1.2	Steel	CO ₂	Pinch
21	GMAW	CV	1.2	Steel	Argon CO ₂	Pinch
22	GMAW-P	Pulse	1.2	Steel	Argon CO ₂	UltimArc
29	GMAW	CV	0.9	Stainless	Argon O ₂	Pinch
30	GMAW-P	Pulse	0.9	Stainless	Argon O ₂	UltimArc
31	GMAW	CV	1.0	Stainless	Argon O ₂	Pinch
32	GMAW-P	Pulse	1.0	Stainless	Argon O ₂	UltimArc
41	GMAW	CV	1.2	Stainless	Argon O ₂	Pinch
42	GMAW-P	Pulse	1.2	Stainless	Argon O ₂	UltimArc
71	GMAW	CV	1.2	Aluminum 4043	Argon	Pinch
72	GMAW-P	Pulse	1.2	Aluminum 4043	Argon	UltimArc
75	GMAW	CV	1.2	Aluminum 5356	Argon	Pinch
76	GMAW-P	Pulse	1.2	Aluminum 5356	Argon	UltimArc
93	GMAW	CV	0.8	Steel	CO ₂	Pinch
94	GMAW	CV	0.8	Steel	Argon CO ₂	Pinch



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