

# Safety data sheet

ISO 11014-1 / 91/155/EEC / Meets European Regulation (EC) No 1907/2006

Print: 03-01-12



Doc.No. sds-4421 rev.03

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Product name(s):	L-70	LNS 151	LNS 165
	LNS 140A	LNS 160	LNS 167
	LNS 140TB	LNS 162	LNS 168
	LNS 141	LNS 163	LUP 80Y
	LNS 150	LNS 164	Autal S2Mo

## 1. PRODUCT AND COMPANY DESIGNATION

Product Type	SA welding wire
Supplier	Lincoln Smitweld B.V.
Address	P.O. Box 253 NL-6500 AG Nijmegen The Netherlands
Telephone	+31.243.522.911
Telefax	+31.243.522.456

## 2. DETAILS OF COMPOSITION

*Type: Preparation or substance*

Dangerous ingredients (if applicable):

<u>Name</u>	<u>Concentration</u>	<u>CAS-no.</u>
Nickel (metal)	< 5	7440-02-0
Chromium and chromium alloys or compounds (as Cr)	<10	7440-47-3
Manganese and/or manganese alloys or compounds (as Mn)	< 3	7439-96-5
Molybdenum alloys (as Mo)	< 1	7439-98-7

## 3. POTENTIAL RISKS

Classification

During welding fumes will be formed. The content is depending on the wire type and the base material. Primarily iron oxide; secondarily complex oxides of manganese, nickel, chromium and molybdenum may be formed. Also ozone and nitrogen dioxide can be formed by arc radiation.

## 4. FIRST AID MEASURES

If inhaled	Not applicable (During welding fume can be inhaled: bring patient in fresh air; breath in fresh air deeply. Contact physician if necessary).
If skin contact occurs	Not applicable.
If it comes into contact with eyes	Not applicable.
If swallowed	Not applicable (During welding: see if inhaled).
Remarks	

## 5. FIRE PREVENTION MEASURES

Suitable extinguishing media	All known extinguishing substances may be used.
Remarks	

## 6. MEASURE IN CASE OF UNINTENTIONAL RELEASE

Personal protective measures	None.
Environmental protection measures	No special measures are required.
Cleaning methods	Dispose material according to point 13.

## 7. HANDLING AND STORAGE (for safety)

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Handling	No special measures are necessary.		
Storage	No special measures are necessary.		
Special requirements	No special measures are necessary.		
Incompatible products	Not applicable.		
Packaging material	No special requirements.		

## 8. EXPLOSION PREVENTION/PERSONEL PROTECTION

Measures to limit explosions No further measures.

### Remark

During welding fumes will be formed. The content is depending on the wire type and the base material. Primarily iron oxide; secondarily complex oxides of manganese, nickel, chromium and molybdenum may be formed. Also ozone and nitrogen dioxide can be formed by arc radiation

Possible reaction products:

CAS-no	Description	MAC-value (NL) [mg/m <sup>3</sup> ] TGG 8
7439-96-5	Welding fume	1.0
1313-99-1	Manganese oxide	1
13765-19-0	Nickel oxide	0,1
10028-15-6	Cr <sup>VI</sup> compounds	0,025
10102-44-0	Ozone	0,12 (TGG 15 min.)
	Nitrogen dioxide	4

## 8. EXPLOSION PREVENTION/PERSONEL PROTECTION (contamination)

Personal protection	None (see item 16).
Breathing protection	Ensure adequate ventilation. Possibly use breathing masks see UVV (VGB 15) paragraph 27.
	Use suitable hand protection.
Protection of hands	Use protective glasses.
Eye protection	Use well fitting working clothes and during welding a welding helmet.
Protection of skin and body	
Hygiene regulations	In case of dust or smoke: keep foodstuffs sealed. Avoid direct skin contact. Store and wash working clothes separately. Clean face and hands thoroughly before eating/drinking.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Further information

#### Physical state

Form	Wire.
Colour	
Odour	None.

#### Other information

pH value	Not applicable.
Melting point	1000 - 1500°C.
Ignition point	Not applicable.
Explosion limits	Non-explosive.
Density	-
Solubility in water	Insoluble.

## 10. STABILITY AND REACTIVITY

Avoid contact with	Strong acid and base solutions.
Dangerous residual products	Not known for unused product; see also item 8.

## 11. DATA REGARDING TOXICITY

Acute	Component	Method	Value
-	-	-	-
Sensitisation		Not known.	
Chronical		Not known.	

See also item 3.

## 12. ECOLOGICAL DATA

No harmful effects of this product on the environment are known.

## 13. DISPOSAL DATA

Product	Contact government for regulations.
Packaging	Contact government for regulations.

## 14. TRANSPORT INFORMATION

ADR/RID	No dangerous substance.
ADN/ADNR	No dangerous substance.
IMDG	No dangerous product.
ICAO/IATA-DGR	No dangerous substance.

## 15. REGULATIONS

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Protect yourself and others. Take precautions when welding. Follow your employers' safety practice, which should be based on manufacturers hazard data available to your employer. Fumes and gases can be dangerous to your health. Arc rays can injure eyes and burn skin. Electric shock can kill. Read and understand the manufacturers instructions and your employer's safety practices. Keep your head out of the fumes. Use enough ventilation, exhaust at the arc, or both, to keep fumes and gases from your breathing zone, and the general area. Wear correct eye, ear and body protection. Do not touch live electrical parts. U.K.: see WMA No.236 and 237 and HSE Guidance Note EH 40. U.S.A.: See American Standard Z 49.1 "Safety in Welding and Cutting", published by the American Welding Society, 550 Le Jeune Rd, Miami, Florida 33126-5699; OSHA Safety and Health Standards, 29 CFR 1910, available from U.S. Government printing office, Washington D.C. 20402-0001.

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## 16. OTHER INFORMATION

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All national/local prescriptions remain applicable. The data given in this sheet relate to the unused product, unless specified otherwise. During usage dangerous products can be formed (welding fume, radiation, etc.).

Above-mentioned values are no guarantee for product properties. They are based on current knowledge.

Change(s) in respect to the previous revision are indicated in **red**.

**This Safety Data Sheet is prepared for data base purposes and is valid without signature.**

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